

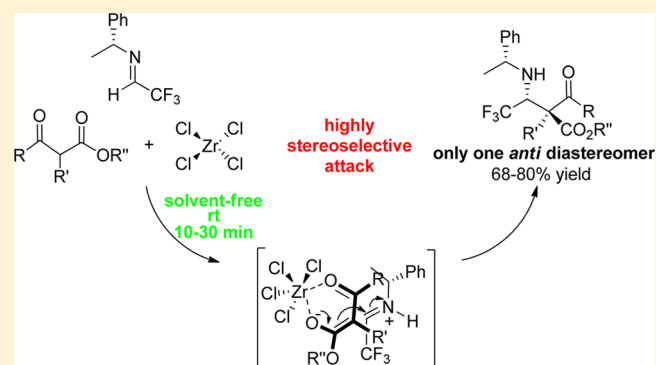
# Stereoselective ZrCl<sub>4</sub>-Catalyzed Mannich-type Reaction of $\beta$ -Keto Esters with Chiral Trifluoromethyl Aldimines

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**S** Supporting Information

**ABSTRACT:** A method for the synthesis of fluorinated  $\beta'$ -amino  $\beta$ -dicarbonyl compounds using a Zr-catalyzed Mannich-type reaction has been developed, starting from *N*-protected trifluoromethyl aldimines and cyclic or acyclic  $\beta$ -keto esters bearing different ester residues. The in situ generated metallic complex reacted with optically pure trifluoromethyl aldimine derived from (*R*)- $\alpha$ -methylbenzylamine, giving a highly diastereoselective asymmetric Mannich-type addition with formation of a chiral quaternary center. The absolute configuration at the new chiral centers was assigned through two-dimensional nuclear Overhauser effect spectroscopic analysis coupled with computational studies.



## INTRODUCTION

Carbon–carbon bond-forming reactions are among the most important organic reactions and are widely studied for synthetic purposes. Among these reactions, the Mannich reaction<sup>1</sup> is one of the most powerful methodologies. Imines can be used as preformed starting materials in addition reactions with appropriate carbon nucleophiles, giving direct access to nitrogen-functionalized compounds. In this field,  $\alpha$ -trifluoromethyl amines were obtained by Mannich reactions of trifluoromethyl aldimines and suitable nucleophiles, such as malonates and ester enolates,<sup>2</sup> acetone,<sup>3</sup> and aldehydes.<sup>4</sup>

Many catalysts<sup>5</sup> have been explored in order to maximize the stereoselectivity of the reaction, but it is always important to develop new inexpensive and highly efficient catalytic methods for this reaction, possibly focusing on the synthetic procedures befitting green and sustainable chemistry criteria.<sup>6</sup> Recently we reported the nontoxic, inexpensive, and stable ZrCl<sub>4</sub> as an ideal catalyst to promote addition reactions between trifluoromethyl aldimines and nitroalkanes, giving new fluorinated  $\beta$ -nitro amines.<sup>7</sup> The reported methodology can be considered a green procedure, not only because an eco-friendly catalyst was used but also because the one-pot key step takes place under solvent-free conditions. In addition, working with optically pure fluorinated imines, the formation of a chiral metal complex key intermediate allowed us to control the stereoselective reaction outcome.<sup>8</sup>

Continuing our studies, herein we report a direct ZrCl<sub>4</sub>-catalyzed Mannich-type reaction of suitable trifluoromethylaldimines with diethyl malonate and with  $\beta$ -keto esters. While malonate did not give relevant results, upon starting from chiral *N*-protected trifluoromethylaldimines, we were able to obtain a highly diastereoselective direct addition when the reactions were performed on  $\beta$ -keto esters, leading to nitrogen

fluorinated dicarbonyl compounds. The usefulness of these selective catalytic Mannich-type reactions was enhanced by a diastereoselective decarboxylation reaction of the newly obtained  $\beta$ -keto esters.<sup>9</sup> In fact, it is well-known that the direct addition reaction of enolizable ketones to imines suffers from low yields and/or low selectivity. Furthermore, the use of silyl enol ethers as ketone surrogates may result in higher yields, but diastereoselectivities remain low.<sup>10</sup>

## RESULTS AND DISCUSSION

A first reaction was performed in equimolar ratio between trifluoromethyl aldimines **1a,b** and diethyl malonate **2**. As reported in Table 1, while no reaction was observed starting from either **1a** or **1b** in the presence of AlCl<sub>3</sub> (entries 4–6 and 11–13), the use of ZrCl<sub>4</sub> (entries 7 and 14) as catalyst gave **3a,b** in higher yields and shorter times than when the reactions were performed with CuCl<sub>2</sub> (entries 1–3 and 8–10).

Thus, once the reaction conditions were optimized, a direct diastereoselective ZrCl<sub>4</sub>-catalyzed Mannich-type reaction was attempted starting from optically pure trifluoromethyl aldimine **1c**,<sup>11</sup> but no induction was observed (Scheme 1).

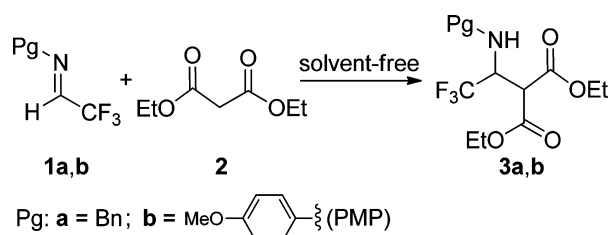
Therefore, we turned our attention toward the reactivity of  $\beta$ -keto esters. To optimize the reaction conditions for direct catalytic Mannich-type additions of  $\beta$ -keto esters to trifluoromethyl aldimines, imine **1a** and ethyl acetoacetate (**6**) in equimolar ratio were considered as opportune starting materials and reacted under different catalytic conditions (Table 2).

Considering that the reaction performed without catalyst did not give the expected product (entry 1), different catalysts were chosen to test the imine reactivity, from the most common

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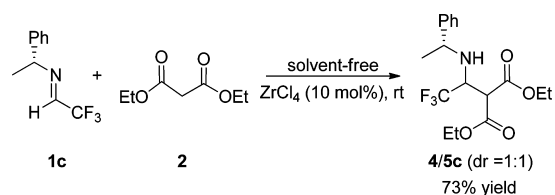
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Table 1. Reaction Condition Optimization of Diethyl Malonate 2



entry	catalyst	mole %	time (min)	temp (°C)	yield <sup>a</sup> (%)
(a) Protecting Group = Benzyl					
1	CuCl <sub>2</sub>	25	5	25	50
2	CuCl <sub>2</sub>	25	30	0	35
3	CuCl <sub>2</sub>	25	60	-20	40
4	AlCl <sub>3</sub>	50	30	25	
5	AlCl <sub>3</sub>	25	30	25	
6	AlCl <sub>3</sub>	10	30	25	
7	ZrCl <sub>4</sub>	10	10	25	75
(b) Protecting Group = <i>p</i> -Methoxyphenyl					
8	CuCl <sub>2</sub>	50	30	25	
9	CuCl <sub>2</sub>	25	30	25	
10	CuCl <sub>2</sub>	10	30	25	
11	AlCl <sub>3</sub>	50	30	25	
12	AlCl <sub>3</sub>	25	30	25	
13	AlCl <sub>3</sub>	10	30	25	
14	ZrCl <sub>4</sub>	10	30	25	79

<sup>a</sup>After flash chromatography on silica gel (eluent hexane/ethyl acetate = 8:2).

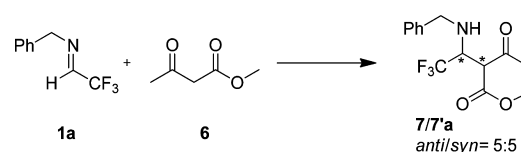
Scheme 1. ZrCl<sub>4</sub>-Catalyzed Mannich-type Reaction with Optically Pure 1c

organic or inorganic bases (entries 2 and 3) or cinchonidine, L-proline, or its derivative (entries 4–11). As reported in Table 2, only when using L-proline (entries 8 and 9) or (*S*)- $\alpha,\alpha$ -diphenylprolinol (entry 11) in the presence of a suitable solvent it was possible to observe the formation of the expected Mannich adducts, but only in trace amounts (<5%) by NMR.

Then we considered as catalyst CuCl<sub>2</sub> (entries 12–14), widely used to promote different addition reactions,<sup>11</sup> AlCl<sub>3</sub> (entries 15–17), and ZrCl<sub>4</sub>,<sup>7,8,12</sup> (entries 18–22) as easily disposable, eco-friendly, and efficient Lewis acid.<sup>13</sup> Finally, the reactions performed under solvent-free conditions gave the expected product, the best conditions being those reported in entry 18. In all cases, 7/7'a were obtained in an equimolar ratio, even upon changing the reaction temperature (entries 19 and 20).

Under the best conditions, the ZrCl<sub>4</sub>-catalyzed Mannich-type reactions were performed starting from different  $\beta$ -keto esters and using *N*-protected trifluoromethyl aldimines 1a,b as opportune substrates. The results are reported in Table 3.

In all cases the reactions occurred with success in a short time, affording the Mannich adducts in good yields and very high stereoselectivity, especially when six-membered cyclic  $\beta$ -

Table 2. Reaction Condition Optimization of  $\beta$ -Keto Ester 6<sup>a</sup>

entry	catalyst	molar (%)	solvent	time	temp (°C)	yield (%) <sup>a</sup>
1	–	–	–	2 d	25	–
2	Et <sub>3</sub> N	100	THF	4 h	25	–
3	KF	100	THF	4 h	25	–
4	cinchonidine	10	CH <sub>2</sub> Cl <sub>2</sub>	1 d	0	–
5		10	–	24 h	25	–
6		30	–	2 h	25	–
7	L-proline	10	DMSO	24 h	25	–
8		10	NMP	3 h	25	<5 <sup>c</sup>
9		10	THF	2 d	25	<5 <sup>c</sup>
10		10	–	1 d	25	–
11		10	NMP	3 d	25	<5 <sup>c</sup>
12		25	–	5 min	25	50
13	CuCl <sub>2</sub>	25	–	30 min	0	35
14		25	–	1 h	-20	40
15		25	–	15 min	25	40
16	AlCl <sub>3</sub>	25	–	25 min	0	36
17		25	–	45 min	-20	30
18		10	–	10 min	25	75
19		10	–	1 h	0	35
20	ZrCl <sub>4</sub>	10	–	3 h	-20	30
21		10	–	6 h	-70	–
22		25	–	6 h	-70	–

<sup>a</sup>After flash chromatography on silica gel (eluent hexane/ethyl acetate = 8:2). <sup>b</sup>(*S*)- $\alpha,\alpha$ -Diphenylprolinol. <sup>c</sup>Conversion determined by <sup>19</sup>F NMR.

keto esters were used (entries 3 and 6). A catalytic pathway can be proposed (Figure 1).

Zr(IV) coordinates both  $\beta$ -dicarbonyl oxygen atoms (I), so determining an increase of acidity of methylene protons, which can be then deprotonated by trifluoromethyl aldimine. Finally, an intermolecular nucleophilic attack to form II brings formation of the expected fluorinated  $\beta'$ -amino  $\beta$ -dicarbonyl compounds and restores the catalytic cycle.

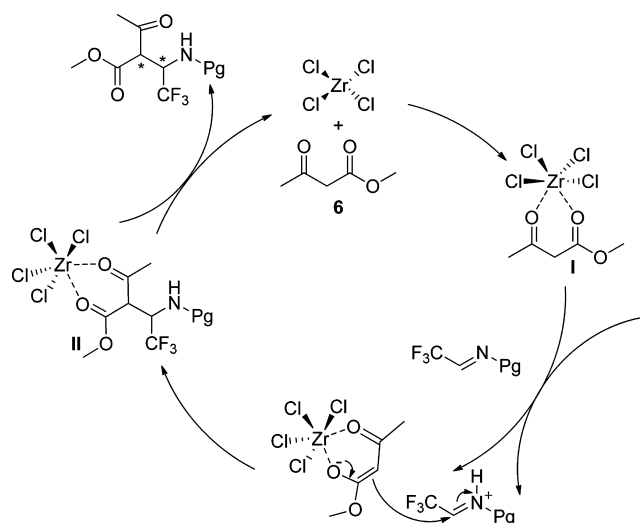
Then, considering the hypothesized reaction outcome, we thought to perform the Mannich-type reaction starting from the optically pure trifluoromethyl aldimine 1c, hoping that the presence of a chiral resident center on the electrophilic imine could lead to a diastereoselective addition reaction without the need for chiral ligand addition (Table 4).

**Table 3. Solvent-Free ZrCl<sub>4</sub>-Catalyzed Mannich-type Reaction of Different  $\beta$ -Keto Esters**

**1a,b**      **8:** R, R' = CH<sub>3</sub>, R'' = C<sub>2</sub>H<sub>5</sub>  
**9:** R-R' = -(CH<sub>2</sub>)<sub>3</sub>-, R'' = C<sub>2</sub>H<sub>5</sub>  
**10:** R-R' = -(CH<sub>2</sub>)<sub>4</sub>-, R'' = C<sub>2</sub>H<sub>5</sub>

entry	$\beta$ -keto ester	product	time (min)	major/minor <sup>a</sup>	yield <sup>b</sup> (%)
(a) Protecting Group = Benzyl					
1	8	11a/11'a	30	7:3 <sup>c</sup>	65
2	9	12a/12'a	10	7:3 <sup>c</sup>	75
3	10	13a	10	9:1	78
(b) Protecting Group = <i>p</i> -Methoxyphenyl					
4	8	11b/11'b	30	7:3 <sup>c</sup>	68
5	9	12b/12'b	10	7:3 <sup>c</sup>	73
6	10	13b	10	9.9:0.1	85

<sup>a</sup>Determined by <sup>19</sup>F NMR spectra performed on the crude mixtures.  
<sup>b</sup>After flash chromatography on silica gel. <sup>c</sup>The ratio did not change upon working at lower temperatures.

**Figure 1.** Proposed pathway for ZrCl<sub>4</sub>-catalyzed Mannich-type addition of **6**.

As reported in Table 4, the stereoselective control failed in the absence of a steric hindrance on the methylene active group of  $\beta$ -keto compounds (entries 1 and 5). Moreover, under our reported reaction conditions, changing the ester residue did not influence the reaction stereochemistry, unlike in the literature.<sup>15</sup> In fact, in *tert*-butyl ester **14** (entry 5), dr and major/minor ratio did not change compared with methyl ester **6** (entry 1). Instead, very high dr values and major/minor ratios were obtained starting from methyl-substituted or cyclic methylene active compounds **8–10** and **15** (entries 2–4 and 6), in all cases forming only one of the four possible diastereomers, a quaternary chiral center being selectively formed.

To determine the absolute configuration of the new chiral centers, as well as the *anti* or *syn* configuration of the major or minor obtained diastereomers, diastereoselective decarboxylation of **23** was performed (Scheme 2), following the procedure reported in the literature.<sup>15</sup>

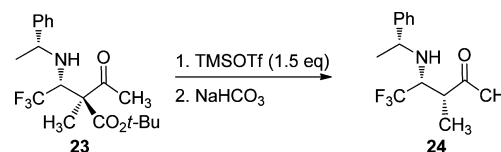
Considering that equally high selectivity has been retained during the decarboxylation step<sup>15</sup> and following the already reported methodology,<sup>5</sup> two-dimensional nuclear Overhauser

**Table 4. ZrCl<sub>4</sub>-Catalyzed Mannich-Type Reaction with Optically Pure **1c****

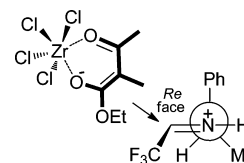
**1c**      **6:** R = CH<sub>3</sub>, R' = H, R'' = CH<sub>3</sub>  
**8:** R, R' = CH<sub>3</sub>, R'' = C<sub>2</sub>H<sub>5</sub>  
**9:** R-R' = -(CH<sub>2</sub>)<sub>3</sub>-, R'' = C<sub>2</sub>H<sub>5</sub>  
**10:** R-R' = -(CH<sub>2</sub>)<sub>4</sub>-, R'' = C<sub>2</sub>H<sub>5</sub>  
**14:** R = CH<sub>3</sub>, R' = H, R'' = C(CH<sub>3</sub>)<sub>3</sub>  
**15:** R, R' = CH<sub>3</sub>, R'' = C(CH<sub>3</sub>)<sub>3</sub>

entry	$\beta$ -keto ester	time (min)	product	dr <sup>a</sup>	major/minor <sup>a</sup>	yield <sup>b</sup> (%)
1	6	30	major <b>16,17</b> ; minor <b>16',17'</b>	5:5	5:5	72
2	8	10	<b>18</b>	≥9.9	9.9:0.1	68
3	9	10	<b>19</b>	≥9.9	9.9:0.1	78
4	10	20	<b>20</b>	≥9.9	9.9:0.1	78
5	14	30	major <b>21,22</b> ; minor <b>21',22'</b>	5:5	5:5	65
6	15 <sup>14</sup>	30	<b>23</b>	≥9.9	9.9:0.1	64

<sup>a</sup>Determined by <sup>19</sup>F NMR spectra performed on the crude mixtures.  
<sup>b</sup>After flash chromatography on silica gel.

**Scheme 2. Decarboxylation Reaction of **23****

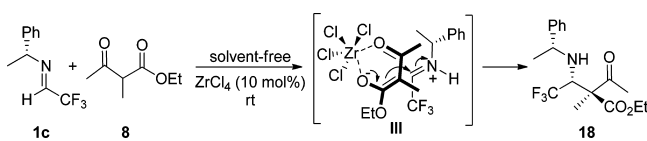
effect spectroscopic analysis (2D NOESY) on **24** coupled with computational studies (see Supporting Information) permitted us to assign the (*R,R,R*) absolute configuration to the obtained *syn* isomer **24**. As a consequence, the (*R,R,S*) absolute configuration can be assigned to the starting  $\beta'$ -amino  $\beta$ -keto ester *anti* isomer **23**. Thanks to the ability of Zr to coordinate both oxygen atoms, thus forming an octahedral-like intermediate in which the enolate is constrained in a planar geometric disposition, the nucleophilic attack takes place only on the sterically less hindered prochiral *Re* face of optically pure aldimine **1c** (Figure 2).

**Figure 2.** Model for preferred face-selective addition reaction.

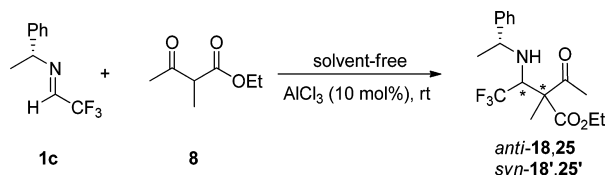
Considering the stereochemical results reported in Table 3, steric hindrance on the *E* double bond of zirconium complex **III** was required to obtain complete stereoselective control (Scheme 3). In fact, upon starting from unsubstituted acyclic  $\beta$ -keto esters **6** or **15**, low dr values and no *syn/anti* selectivity were observed.

To confirm the relevance of Zr on the highly stereoselective reaction outcome, a Mannich-type addition reaction was performed between trifluoromethyl aldimine **1c** and  $\beta$ -keto ester **8** by using AlCl<sub>3</sub> as catalyst (Scheme 4).

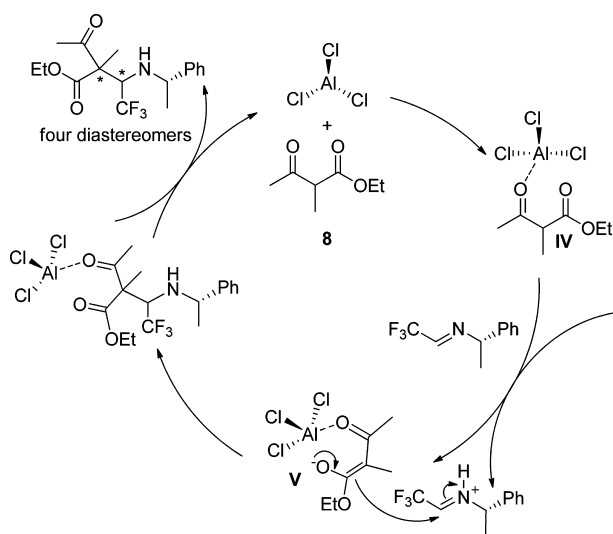
### Scheme 3. Stereoselective Synthesis of $\beta'$ -Amino $\beta$ -Keto Ester 18



### Scheme 4. AlCl<sub>3</sub>-Catalyzed Mannich-Type Reaction



In this case, all the four possible diastereomers were obtained in equimolar ratios, with the Al coordinating only the carbonyl oxygen (IV) and giving, as a consequence, the acyclic anionic intermediate V (Figure 3).



**Figure 3.** Proposed pathway for AlCl<sub>3</sub>-catalyzed Mannich-type addition of 8.

Finally, the solvent effect on reaction diastereoselectivity was investigated. Thus, the ZrCl<sub>4</sub>-catalyzed Mannich-type reaction of 8 with chiral aldimine 1c was performed by using some different organic solvents: dimethyl sulfoxide (DMSO), tetrahydrofuran (THF), CHCl<sub>3</sub>, and PhCH<sub>3</sub>.

In DMSO, the reaction did not take place, probably because ZrCl<sub>4</sub> is coordinated to the solvent and no longer available to promote the catalytic cycle. In fact, the use of less polar THF or CHCl<sub>3</sub> gave, as expected, only the diastereomerically pure 18, although in yields lower than those obtained in reactions performed under solvent-free conditions (32% and 43%, respectively). Finally, performing the reaction in almost nonpolar toluene, the Mannich addition takes place in satisfactory yields (68%), but surprisingly, all four possible diastereomers, *anti*-18,25 and *syn*-18',25', are formed in equimolar ratios.

## CONCLUSION

In conclusion, a new direct diastereoselective Mannich<sup>2</sup> reaction of  $\beta$ -keto esters with *N*-protected trifluoromethyl aldimines has been developed. The ester residue did not affect the reaction outcome: in fact, no difference in reactivity was found by changing the ester moiety. On the contrary, the presence of an alkyl substituent on the methylene active group of  $\beta$ -keto esters and the use of Zr as coordinating metal to control the reaction stereoselectivity were very important.

Furthermore, the use of common and inexpensive chiral (*R*)- $\alpha$ -methylbenzylamine,<sup>16</sup> easily removable by hydrogenolysis after Mannich-type addition, to synthesize the optically pure aldimine permits us to obtain a complete stereoselective induction without the need for other added organocatalysts. Thus, working under solvent-free conditions and even at room temperature, only *anti* isomer Mannich adducts, bearing a quaternary chiral center, were obtained as pure diastereomers.

## EXPERIMENTAL SECTION

**General.** IR spectra were recorded on a Fourier transform infrared (FT/IR) spectrophotometer in CHCl<sub>3</sub> as solvent and are reported in reciprocal centimeters. <sup>1</sup>H, <sup>13</sup>C, and <sup>19</sup>F NMR spectra were recorded by a 300 or a 400 MHz instrument and are reported in  $\delta$  units. CDCl<sub>3</sub> was used as solvent and CHCl<sub>3</sub> ( $\delta = 7.26$  ppm, for <sup>1</sup>H NMR), CDCl<sub>3</sub> ( $\delta = 77.0$  ppm, for <sup>13</sup>C NMR) and C<sub>6</sub>F<sub>6</sub> ( $\delta = -164.9$  ppm, for <sup>19</sup>F NMR) were used as internal standards. The NOESY experiments were performed by a 400 MHz instrument with CDCl<sub>3</sub> as solvent and CHCl<sub>3</sub> as internal standard; these were used to assist in structure elucidation.<sup>17</sup> Electrospray ionization mass spectrometry (ESI MS) analyses were performed on a quadrupole-time-of-flight (Q-TOF) mass spectrometer equipped with an ESI source and a syringe pump. The experiments were conducted in positive-ion mode. Optical rotation was determined at 25 °C at a wavelength of 589 nm, with a quartz cell of 1 cm length. Imines 1a–c were prepared by reaction of trifluoroacetaldehyde ethyl hemiacetal and an opportune primary amine, following the reported procedure.<sup>18</sup> Diethyl malonate (2),  $\beta$ -keto esters 6, 8–10, and 14, ZrCl<sub>4</sub>, and trimethylsilyl trifluoromethanesulfonate (TMSOTf) are commercially available and were used as received.  $\beta$ -Keto ester 15 was prepared following the reported procedure.<sup>14</sup>

**ZrCl<sub>4</sub>-Catalyzed Mannich-type Reactions. General Procedure.** To a mixture of trifluoromethyl aldimines 1a–c (1 mmol) and diethyl malonate (2) or  $\beta$ -keto esters 6, 8–10, and 14 (1 mmol) was added ZrCl<sub>4</sub> (10 mol %). Reactions were performed under solvent-free conditions and stirred at room temperature for 10–30 min. After H<sub>2</sub>O addition, the crude mixtures were extracted with Et<sub>2</sub>O. Collected organic layers were dried on anhydrous Na<sub>2</sub>SO<sub>4</sub>, solvent was evaporated in vacuo, and residues were purified by flash chromatography on silica gel (eluent hexane/ethyl acetate = 8:2).

**Diethyl 2-[1-(Benzylamino)-2,2,2-trifluoroethyl]malonate (3a).** Yellow oil (299 mg, 80%). IR 1748, 1760 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.22–1.33 (m, 6H), 2.40 (br s, 1H), 3.71 (d, *J* = 6.0 Hz, 1H), 3.86–4.07 (m, 3H), 4.15–4.29 (m, 4H), 7.21–7.31 (m, 5H). <sup>19</sup>F NMR (CDCl<sub>3</sub>)  $\delta$  -72.23 (d, *J* = 7.2 Hz). <sup>13</sup>C NMR (CDCl<sub>3</sub>)  $\delta$  13.8, 13.9, 52.0, 52.3, 58.7 (q, *J* = 28.4 Hz), 61.8, 62.1, 125.8 (q, *J* = 286.3 Hz), 127.2, 128.1 (2C), 128.2 (2C), 139.2, 166.5, 166.6. HR-MS (ESI Q-TOF) (*m/z*) [*M* + *H*]<sup>+</sup> calcd for C<sub>16</sub>H<sub>21</sub>F<sub>3</sub>NO<sub>4</sub> 348.1423, found 348.1424.

**Diethyl 2-{2,2-Trifluoro-1-[(4-methoxyphenyl)amino]ethyl}malonate (3b).** Brown oil (287 mg, 79%). IR 1750, 1758 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.15 (t, *J* = 7.1 Hz, 3H), 1.28 (t, *J* = 7.1 Hz, 3H), 3.74 (s, 3H), 3.82 (d, *J* = 3.5 Hz, 1H), 4.12 (q, *J* = 7.1 Hz, 2H), 4.25 (q, *J* = 7.1 Hz, 2H), 4.61–4.76 (m, 2H), 6.69–6.79 (m, 4H). <sup>19</sup>F NMR (CDCl<sub>3</sub>)  $\delta$  -74.10 (d, *J* = 7.2 Hz). <sup>13</sup>C NMR (CDCl<sub>3</sub>)  $\delta$  13.8, 13.9, 50.7, 55.6, 57.3 (q, *J* = 30.2 Hz), 62.1, 62.5, 114.7 (2C), 115.7 (2C), 125.1 (q, *J* = 284.7 Hz), 139.8, 153.3, 166.0, 167.0. HR-MS (ESI Q-

TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>16</sub>H<sub>21</sub>F<sub>3</sub>NO<sub>5</sub> 364.1372, found 364.1375.

**Diethyl 2-(2,2,2-Trifluoro-1-[(R)-1-phenylethyl]amino)ethylmalonate (4,5c).** Colorless (263 mg, 73%). IR 1743, 1751 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.28–1.35 (m, 18H), 2.73 (br s, 2H), 3.64 (d,  $J = 5.1$  Hz, 1H), 3.71 (d,  $J = 5.1$  Hz, 1H), 3.93–4.31 (m, 12H), 7.24–7.34 (m, 10H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -73.39 (d,  $J = 7.4$  Hz), -70.66 (d,  $J = 7.0$  Hz). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 13.8, 13.9 (2C), 14.0, 23.6, 25.1, 51.3, 51.7, 55.4, 55.7, 56.4 (q,  $J = 28.0$  Hz), 56.5 (q,  $J = 28.8$  Hz), 61.7, 61.8, 62.0, 62.2, 125.5 (q,  $J = 284.3$  Hz), 126.0 (q,  $J = 288.4$  Hz), 126.8 (2C), 127.1 (2C), 127.2, 127.3, 128.3 (2C), 128.4 (2C), 143.7, 144.7, 166.4, 166.8 (2C), 166.9. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>17</sub>H<sub>23</sub>F<sub>3</sub>NO<sub>4</sub> 362.1579, found 362.1582.

**Methyl 2-Acetyl-3-(benzylamino)-4,4,4-trifluorobutanoate (7,7'a).** Yellow oil (227 mg, 75%). IR 1740, 1715 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.84 (br s, 1H), 2.01 (br s, 1H), 2.20 (s, 3H), 2.24 (s, 3H), 3.73 (s, 3H), 3.75 (s, 3H), 3.78 (d,  $J = 2.1$  Hz, 1H), 3.79 (d,  $J = 3.7$  Hz, 1H), 3.82–3.86 (m, 2H), 3.92–4.05 (m, 4H), 7.23–7.34 (m, 10H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -72.03 (d,  $J = 7.2$  Hz), -71.91 (d,  $J = 7.1$  Hz). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 29.1, 29.8, 52.3 (2C), 52.7, 52.9, 58.0 (q,  $J = 28.6$  Hz), 58.6, 58.9 (q,  $J = 28.1$  Hz), 59.4, 127.3, 127.4, 127.5 (q,  $J = 282.5$  Hz, 2C), 128.3 (4C), 128.4 (4C), 138.8, 139.1, 167.2, 167.5, 198.8, 199.8. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>14</sub>H<sub>17</sub>F<sub>3</sub>NO<sub>3</sub> 304.1161, found 304.1165.

**Ethyl 2-Acetyl-3-(benzylamino)-4,4,4-trifluoro-2-methylbutanoate (11,11'a).** Red oil (215 mg, 65%). IR 1743, 1720 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.21–1.28 (m, 6H), 1.40 (s, 3H, minor *syn* isomer), 1.48 (s, 3H, major *anti* isomer), 1.83 (br s, 2H), 2.18 (s, 6H), 3.79–3.85 (m, 2H), 4.07–4.30 (m, 7H), 4.38 (q,  $J = 7.3$  Hz, 1H), 7.26–7.34 (m, 10H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -65.60 (d,  $J = 7.6$  Hz, minor *syn* isomer), -65.39 (d,  $J = 7.0$  Hz, major *anti* isomer). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 13.4, 13.8, 13.9, 15.5, 25.8, 26.3, 52.7, 53.1, 61.9, 62.1, 62.2 (q,  $J = 26.6$  Hz), 62.3, 62.6 (q,  $J = 26.7$  Hz), 63.2, 126.0 (q,  $J = 288.6$  Hz), 126.2 (q,  $J = 288.2$  Hz), 127.3, 127.5, 128.0 (2C), 128.2 (2C), 128.3 (2C), 128.4 (2C), 138.8, 139.3, 169.4, 169.5, 200.7, 202.2. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>16</sub>H<sub>21</sub>F<sub>3</sub>NO<sub>3</sub> 332.1474, found 332.1470.

**Ethyl 2-Acetyl-4,4,4-trifluoro-3-[(4-methoxyphenyl)amino]-2-methylbutanoate (11,11'b).** Red oil (236 mg, 68%). IR 1750, 1729 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.16 (t,  $J = 7.1$  Hz, 3H, major *anti* isomer), 1.25 (t,  $J = 7.0$  Hz, 3H, minor *syn* isomer), 1.54 (s, 3H, *syn* isomer), 1.56 (s, 3H, major *anti* isomer), 2.19 (s, 6H), 3.73 (s, 6H), 4.02–4.27 (m, 6H), 4.76–4.87 (m, 1H, major *anti* isomer), 4.92–5.03 (m, 1H, minor *syn* isomer), 6.67–6.78 (m, 8H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -67.71 (d,  $J = 7.4$  Hz, minor *syn* isomer), -67.63 (d,  $J = 8.0$  Hz, major *anti* isomer). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 13.7, 13.8, 15.1, 16.4, 26.2, 26.5, 55.5 (2C), 58.7 (q,  $J = 28.4$  Hz), 59.8 (q,  $J = 28.2$  Hz), 61.3 (2C), 62.0, 62.3, 114.7 (2C), 114.8 (2C), 115.2 (2C), 115.5 (2C), 125.3 (q,  $J = 286.9$  Hz), 125.4 (q,  $J = 286.5$  Hz), 139.3, 139.6, 153.2, 153.4, 169.5, 169.6, 201.8, 202.0. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>16</sub>H<sub>21</sub>F<sub>3</sub>NO<sub>4</sub> 348.1423, found 348.1425.

**Ethyl 1-[1-(Benzylamino)-2,2,2-trifluoroethyl]-2-oxocyclopentanecarboxylate (12,12'a).** Red oil (257 mg, 75%). IR 1758, 1725 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.21–1.31 (m, 6H), 1.59 (br s, 2H), 1.98–2.05 (m, 6H), 2.17–2.76 (m, 6H), 3.78–4.09 (m, 4H), 4.12–4.41 (m, 6H), 7.24–7.34 (m, 10H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -65.25 (d,  $J = 8.4$  Hz, minor *syn* isomer), -65.50 (d,  $J = 8.4$  Hz, major *anti* isomer). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 13.8, 13.9, 19.5, 20.2, 27.0, 27.1, 37.2, 38.5, 52.7, 54.2, 62.0, 62.2 (q,  $J = 26.5$  Hz, 2C), 62.2, 63.1, 64.5, 125.9 (q,  $J = 287.6$  Hz, 2C), 127.3, 127.4, 128.0 (4C), 128.3 (4C), 139.0, 139.3, 166.7, 166.8, 210.1, 210.4. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>17</sub>H<sub>21</sub>F<sub>3</sub>NO<sub>3</sub> 344.1474, found 344.1471.

**Ethyl 2-Oxo-1-[(R)-2,2,2-trifluoro-1-[(4-methoxyphenyl)amino]ethyl]cyclopentanecarboxylate (12,12'b).** Brown oil (262 mg, 73%). IR 1762, 1759 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.04 (t,  $J = 7.1$  Hz, 3H, major *anti* isomer), 1.23 (t,  $J = 7.1$  Hz, 3H, minor *syn* isomer), 1.93–2.47 (m, 10H), 2.54–2.83 (m, 2H), 3.54 (br s, 1H), 3.74 (s, 6H), 3.85 (br s, 1H), 3.90–4.04 (m, 2H), 4.10–4.25 (m, 2H), 4.82–4.96 (m, 2H), 6.69–6.78 (m, 8H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -69.89 (d,  $J = 7.2$  Hz, minor *syn* isomer), -68.37 (d,  $J = 7.0$  Hz, major *anti*

isomer). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 13.7, 13.9, 19.5, 20.0, 27.2, 28.2, 37.1, 38.3, 55.6 (2C), 59.7 (q,  $J = 28.1$  Hz), 61.0 (q,  $J = 27.7$  Hz), 62.0, 62.3, 62.5, 63.9, 114.7 (4C), 115.7 (2C), 116.4 (2C), 125.1 (q,  $J = 285.9$  Hz), 125.6 (q,  $J = 286.6$  Hz), 139.5, 139.9, 153.5, 153.8, 166.4, 167.2, 209.4, 210.7. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>17</sub>H<sub>21</sub>F<sub>3</sub>NO<sub>4</sub> 360.1423, found 360.1427.

**Ethyl 1-[1-(Benzylamino)-2,2,2-trifluoroethyl]-2-oxocyclohexanecarboxylate (13a).** White oil (278 mg, 78%). IR 1743, 1729 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.21 (t,  $J = 7.1$  Hz, 3H), 1.64–1.94 (m, 6H), 2.36–2.52 (m, 3H), 3.73–4.10 (m, 2H), 4.13–4.28 (m, 3H), 7.22–7.33 (m, 5H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -63.79 (d,  $J = 7.8$  Hz). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 13.8, 21.9, 25.9, 30.9, 40.7, 52.8, 61.6 (q,  $J = 27.4$  Hz), 61.9, 64.3, 126.0 (q,  $J = 288.7$  Hz), 127.3, 128.1 (2C), 128.3 (2C), 139.1, 168.5, 203.8. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>18</sub>H<sub>23</sub>F<sub>3</sub>NO<sub>3</sub> 358.1630, found 358.1635.

**Ethyl 2-Oxo-1-[(R)-2,2,2-trifluoro-1-[(4-methoxyphenyl)amino]ethyl]cyclohexanecarboxylate (13b).** White oil (317 mg, 85%). IR 1745, 1728 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.11 (t,  $J = 7.1$  Hz, 3H), 1.63–2.03 (m, 6H), 2.42–2.54 (m, 3H), 3.73 (s, 3H), 3.97 (q,  $J = 7.2$  Hz, 1H), 4.08 (q,  $J = 7.1$  Hz, 1H), 4.83–4.91 (m, 1H), 6.66–6.76 (m, 4H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -67.03 (d,  $J = 7.5$  Hz). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 13.7, 22.0, 26.2, 31.4, 40.8, 55.7, 58.9 (q,  $J = 29.1$  Hz), 62.2, 63.8, 114.8 (2C), 115.3 (2C), 125.1 (q,  $J = 286.2$  Hz), 139.8, 153.3, 168.3, 203.9. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>18</sub>H<sub>23</sub>F<sub>3</sub>NO<sub>4</sub> 374.1579, found 374.1571.

**Methyl 2-Acetyl-4,4,4-trifluoro-3-[(R)-1-phenylethyl]amino]butanoate (anti-16,17/syn-16',17').** Yellow oil (228 mg, 72%). IR 1739, 1725 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.29–1.34 (m, 12H), 1.67 (br s, 1H), 2.05 (s, 3H), 2.12 (s, 3H), 2.21 (br s, 1H), 2.29 (s, 3H), 2.32 (s, 3H), 2.50 (br s, 1H), 3.65–3.81 (m, 20H), 3.98–4.09 (m, 5H), 7.23–7.36 (m, 20H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -73.16 (d,  $J = 7.6$  Hz), -72.63 (d,  $J = 6.9$  Hz), -70.52 (d,  $J = 6.9$  Hz), -70.07 (d,  $J = 7.9$  Hz). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 22.7, 23.1, 24.7, 24.8, 28.7, 29.3, 29.9, 30.9, 52.5, 52.7 (2C), 52.9, 55.3, 55.4, 55.6 (q,  $J = 26.3$  Hz), 55.7 (2C), 55.7 (q,  $J = 27.8$  Hz), 56.6 (q,  $J = 28.3$  Hz), 56.7 (q,  $J = 27.7$  Hz), 57.6, 58.2, 59.0, 59.1, 125.6 (q,  $J = 277.4$  Hz), 126.0 (q,  $J = 288.1$  Hz), 126.6 (2C), 126.7 (2C), 127.1 (q,  $J = 284.4$  Hz), 127.2 (q,  $J = 280.4$  Hz), 127.3 (2C), 127.4 (4C), 127.6 (2C), 128.3 (2C), 128.4 (4C), 128.5 (2C), 143.1, 143.2, 144.7, 144.8, 167.3, 167.5, 167.7, 167.8, 199.0, 199.1, 200.4 (2C). HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>15</sub>H<sub>19</sub>F<sub>3</sub>NO<sub>3</sub> 318.1317, found 318.1312.

**Ethyl (2S,3R)-2-Acetyl-4,4,4-trifluoro-2-methyl-3-[(R)-1-phenylethyl]amino]butanoate (18).** Light yellow oil (234 mg, 68%). [ $\alpha$ ]<sub>D</sub> = +86.0 ( $c = 1$  g/100 mL, CHCl<sub>3</sub>). IR 1742, 1726 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.28–1.31 (m, 6H), 1.46 (s, 3H), 1.97 (br s, 1H), 2.22 (s, 3H), 4.04 (q,  $J = 6.2$  Hz, 1H), 4.18 (q,  $J = 7.1$  Hz, 1H), 4.29 (q,  $J = 7.1$  Hz, 1H), 4.36 (q,  $J = 8.1$  Hz, 1H), 7.22–7.32 (m, 5H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -64.99 (d,  $J = 8.5$  Hz). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 13.9, 15.3, 21.6, 26.6, 55.5, 59.1 (q,  $J = 26.7$  Hz), 62.1, 63.2, 126.0 (q,  $J = 288.4$  Hz), 126.5 (2C), 127.4, 128.5 (2C), 145.5, 169.4, 202.2. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>17</sub>H<sub>23</sub>F<sub>3</sub>NO<sub>3</sub> 346.1630, found 346.1633.

**Ethyl (1S)-2-Oxo-1-[(R)-2,2,2-trifluoro-1-[(R)-1-phenylethyl]amino]ethyl]cyclopentanecarboxylate (19).** Light yellow oil (278 mg, 78%). [ $\alpha$ ]<sub>D</sub> = +54.0 ( $c = 1$  g/100 mL, CHCl<sub>3</sub>). IR 1731, 1718 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.23–1.28 (m, 6H), 1.60 (br s, 1H), 1.85–1.96 (m, 3H), 2.12–2.23 (m, 1H), 2.19–2.28 (m, 1H), 2.59–2.63 (m, 1H), 3.96 (q,  $J = 6.5$  Hz, 1H), 4.15 (q,  $J = 7.1$  Hz, 1H), 4.21 (q,  $J = 7.1$  Hz, 1H), 4.29 (q,  $J = 7.3$  Hz, 1H), 7.16–7.29 (m, 5H). <sup>19</sup>F NMR (CDCl<sub>3</sub>) δ -64.99 (d,  $J = 8.5$  Hz). <sup>13</sup>C NMR (CDCl<sub>3</sub>) δ 14.0, 19.6, 21.6, 27.2, 37.2, 55.3, 59.2 (q,  $J = 26.3$  Hz), 62.3, 64.5, 126.5 (2C), 126.9 (q,  $J = 288.4$  Hz), 127.5, 128.6 (2C), 146.4, 166.8, 210.0. HR-MS (ESI Q-TOF) ( $m/z$ ) [ $M + H$ ]<sup>+</sup> calcd for C<sub>18</sub>H<sub>23</sub>F<sub>3</sub>NO<sub>3</sub> 358.1630, found 358.1636.

**Ethyl (1S)-2-Oxo-1-[(R)-2,2,2-trifluoro-1-[(R)-1-phenylethyl]amino]ethyl]cyclohexanecarboxylate (20).** Colorless oil (289 mg, 78%). [ $\alpha$ ]<sub>D</sub> = +79.0 ( $c = 1$  g/100 mL, CHCl<sub>3</sub>). IR 1740, 1715 cm<sup>-1</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.26–1.33 (m, 6H), 1.57–1.67 (m, 3H), 1.84–1.99 (m, 4H), 2.37–2.41 (m, 1H), 2.52–2.63 (m, 1H), 4.02 (q,  $J = 7.1$  Hz, 1H), 4.20 (q,  $J = 7.1$  Hz, 1H), 4.22 (q,  $J = 7.2$  Hz, 1H), 4.31 (q,  $J =$

= 7.2 Hz, 1H), 7.23–7.31 (m, 5H).  $^{19}\text{F}$  NMR ( $\text{CDCl}_3$ )  $\delta$  -64.99 (d,  $J$  = 8.5 Hz).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$  13.9, 21.5, 22.1, 25.7, 30.3, 40.9, 55.2, 58.2 (q,  $J$  = 26.6 Hz), 62.0, 64.3, 126.2 (q,  $J$  = 287.8 Hz), 126.5 (2C), 127.4, 128.5 (2C), 145.5, 168.4, 203.7. HR-MS (ESI Q-TOF) ( $m/z$ )  $[\text{M} + \text{H}]^+$  calcd for  $\text{C}_{19}\text{H}_{25}\text{F}_3\text{NO}_3$  372.1787, found 372.1785.

**tert-Butyl 2-Acetyl-4,4,4-trifluoro-3-[(R)-1-phenylethyl]amino-butanoate (anti-21,22/syn-21',22')**. Colorless oil (233 mg, 65%). IR 1737, 1712  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  1.48–1.58 (m, 52H), 2.04 (s, 3H), 2.07 (s, 3H), 2.29–2.30 (m, 6H), 3.50–3.73 (m, 6H), 3.99–4.08 (m, 6H), 7.26–7.36 (m, 20H).  $^{19}\text{F}$  NMR ( $\text{CDCl}_3$ )  $\delta$  -70.08 (d,  $J$  = 8.6 Hz), -70.50 (d,  $J$  = 7.7 Hz), -72.21 (d,  $J$  = 8.5 Hz), -72.83 (d,  $J$  = 7.5 Hz).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$  22.6, 23.3, 24.9, 25.5, 27.6 (2C), 27.8 (12C), 28.3 (2C), 54.6, 55.3, 55.4, 55.6, 56.1 (q,  $J$  = 28.0 Hz), 56.3 (q,  $J$  = 27.5 Hz), 56.4 (q,  $J$  = 30.0 Hz), 56.5 (q,  $J$  = 28.0 Hz), 59.2, 59.7, 59.9, 60.5, 82.8, 82.9, 83.0, 83.1, 125.7 (q,  $J$  = 278.8 Hz), 125.8 (q,  $J$  = 279.8 Hz), 125.9 (q,  $J$  = 285.5 Hz), 126.1 (q,  $J$  = 288.5 Hz), 126.7 (2C), 126.9 (2C), 127.0 (2C), 127.3 (2C), 127.4, 127.5, 127.6 (2C), 128.4 (4C), 128.5 (2C), 128.7 (2C), 143.0, 143.4, 143.8, 144.8, 165.9, 166.1, 166.7, 166.8, 199.7, 199.8, 200.5, 200.8. HR-MS (ESI Q-TOF) ( $m/z$ )  $[\text{M} + \text{H}]^+$  calcd for  $\text{C}_{18}\text{H}_{25}\text{F}_3\text{NO}_3$  360.1787, found 360.1789.

**tert-Butyl (2S,3R)-2-Acetyl-4,4,4-trifluoro-2-methyl-3-[(R)-1-phenylethyl]amino-butanoate (23)**. Yellow oil (238 mg, 64%).  $[\alpha]_{\text{D}}^{25} = +123.0$  ( $c$  = 1 g/100 mL,  $\text{CHCl}_3$ ). IR 1752, 1719  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  1.25 (d,  $J$  = 6.4 Hz, 3H), 1.34 (s, 3H), 1.40 (s, 9H), 1.95 (br s, 1H), 2.15 (s, 3H), 3.98 (q,  $J$  = 6.4 Hz, 1H), 4.15–4.24 (m, 1H), 7.14–7.26 (m, 5H).  $^{19}\text{F}$  NMR ( $\text{CDCl}_3$ )  $\delta$  -64.3 (d,  $J$  = 6.3 Hz).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$  15.8, 21.4, 26.5, 27.7 (3C), 55.3, 59.5 (q,  $J$  = 26.5 Hz), 63.6, 82.7, 126.1 (q,  $J$  = 288.9 Hz), 126.4 (2C), 127.2, 128.4 (2C), 146.5, 168.4, 202.6. HR-MS (ESI Q-TOF) ( $m/z$ )  $[\text{M} + \text{H}]^+$  calcd for  $\text{C}_{19}\text{H}_{27}\text{F}_3\text{NO}_3$  374.1943 found 374.1941.

**(3R,4R)-5,5,5-Trifluoro-3-methyl-4-[(R)-1-phenylethyl]amino-pentan-2-one (24)**. Yellow oil (75 mg, 43%).  $[\alpha]_{\text{D}}^{25} = +72.0$  ( $c$  = 1 g/100 mL,  $\text{CHCl}_3$ ). IR 1715  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  1.19 (d,  $J$  = 7.1 Hz, 3H), 1.26 (d,  $J$  = 6.4 Hz, 3H), 1.51 (br s, 1H), 2.15 (s, 3H), 2.76–2.83 (m, 1H), 3.60–3.67 (m, 1H), 3.91 (q,  $J$  = 6.4 Hz, 1H), 7.20–7.29 (m, 5H).  $^{19}\text{F}$  NMR ( $\text{CDCl}_3$ )  $\delta$  -72.35 (d,  $J$  = 8.9 Hz).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$  11.1, 23.3, 28.6, 46.4, 55.6, 56.4 (q,  $J$  = 27.0 Hz), 126.8 (2C), 127.4, 127.7 (q,  $J$  = 245.8 Hz), 128.5 (2C), 144.7, 208.8. HR-MS (ESI Q-TOF) ( $m/z$ )  $[\text{M} + \text{H}]^+$  calcd for  $\text{C}_{14}\text{H}_{19}\text{F}_3\text{NO}$  274.1419, found 274.1421.

**$\text{AlCl}_3$ -Catalyzed Mannich-type Reactions of  $\beta$ -Keto Ester 8 with Aldimine 1c**. To a mixture of trifluoromethylaldimine 1c (1 mmol) and  $\beta$ -keto ester 8 (1 mmol) was added  $\text{AlCl}_3$  (10 mol %). The reaction was performed under solvent-free conditions and stirred at room temperature for 30 min. After  $\text{H}_2\text{O}$  addition, the crude mixture was extracted with  $\text{Et}_2\text{O}$ . Collected organic layers were dried on anhydrous  $\text{Na}_2\text{SO}_4$ , solvent was evaporated in vacuo, and residues were purified by flash chromatography on silica gel (eluent hexane/ethyl acetate = 8:2).

**Ethyl 2-Acetyl-4,4,4-trifluoro-2-methyl-3-[(R)-1-phenylethyl]amino-butanoate (anti-18,25/syn-18',25')**. Yellow oil (169 mg, 49%). IR 1751, 1715  $\text{cm}^{-1}$ .  $^1\text{H}$  NMR ( $\text{CDCl}_3$ )  $\delta$  1.12–1.41 (m, 36H), 1.46–1.58 (br s, 4H), 1.81 (s, 3H), 2.04 (s, 3H), 2.22 (s, 3H), 2.32 (s, 3H), 3.89–4.39 (m, 16H), 7.22–7.35 (m, 20H).  $^{19}\text{F}$  NMR ( $\text{CDCl}_3$ )  $\delta$  -63.29 (d,  $J$  = 7.0 Hz), -63.54 (d,  $J$  = 6.7 Hz), -64.99 (d,  $J$  = 8.3 Hz), -65.22 (d,  $J$  = 6.8 Hz).  $^{13}\text{C}$  NMR ( $\text{CDCl}_3$ )  $\delta$  13.6, 13.7, 13.8, 13.9, 14.2, 15.2, 16.5 (2C), 21.3 (2C), 21.6 (2C), 24.3, 24.8, 26.1, 26.4, 53.1, 55.3, 55.5, 55.8, 59.0 (q,  $J$  = 27.3 Hz), 59.1 (q,  $J$  = 26.6 Hz), 60.0 (q,  $J$  = 26.6 Hz), 60.8 (q,  $J$  = 26.3 Hz), 61.9, 62.0, 62.2 (2C), 62.6 (3C), 63.2, 125.8 (q,  $J$  = 280.8 Hz), 125.9 (q,  $J$  = 267.5 Hz), 125.9 (q,  $J$  = 288.1 Hz), 126.4 (2C), 127.0 (2C), 127.4 (4C), 127.7 (2C), 128.0 (2C), 128.3 (2C), 128.4 (2C), 128.6 (4C), 127.7 (q,  $J$  = 245.8 Hz), 142.8, 143.4, 145.2, 145.5, 169.4 (2C), 169.8, 169.9, 201.2, 201.3, 202.4, 202.6. HR-MS (ESI Q-TOF) ( $m/z$ )  $[\text{M} + \text{H}]^+$  calcd for  $\text{C}_{17}\text{H}_{23}\text{F}_3\text{NO}_3$  346.1630, found 346.1623.

## ■ ASSOCIATED CONTENT

### Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.joc.5b01379.

Computational details;  $^1\text{H}$ ,  $^{13}\text{C}$ , and  $^{19}\text{F}$  NMR data for all new compounds; 2D NMR spectra and optimized geometries for 18–20, 23, and 24 (PDF)

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### Notes

The authors declare no competing financial interest.

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## ■ DEDICATION

Dedicated to Professor Paolo Antonio Tardella on the occasion of his 80th birthday.

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